7 PATENT

'U.S. Serial No. 10/672,647 Attorney Docket No. LIDO:003D1 Art Unit 1711

## IN THE CLAIMS:

Please cancel claim 35 and amend claims 2-3, 12-14, 16-18, 20-22, 24-26, 28-30, 32 and 34 to read as follows:

I claim:

- 1. (Canceled).
- 2. (Currently Amended) A chelating composition in combination with fertilizer or fertilizer additives, said chelating composition comprising a modified iminodisuccinic acid, or a salt thereof, having one or more of the following formulas:

(a)

$$\begin{matrix} R \\ \dot{C}_n \\ X\text{-O-OC-C}\underline{\text{-[-]N[-]-}C\text{-CO-O-X}} \\ / & \\ RC_n NOC\text{-C} & C\text{-CONC}_n R \end{matrix}$$

(b)

$$\begin{matrix} & & & & & \\ & & & & \\ & & & & \\ X\text{-O-OC-C} & & & \\ & & & & \\ X\text{-O-OC-C} & & & \\ & & & & \\ & & & & \\ \end{matrix} \quad \begin{matrix} R \\ & & \\ & & \\ & & \\ \end{matrix}$$

(c)

(d)

$$H$$
 $X$ -O-OC-C-[-] $\dot{N}$ [-]-C-CO-O- $X$ 
 $/$ 
 $RC_nNOC$ -C
 $C$ -CONC $_nR$ 

(e)

where X may be H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal; where n may be 1 to 10; and

where R may be a Lewis base capable of donating a nonbonded pair of electrons.

3. (Currently Amended) A fertilizer comprising a chelating composition for application to soils, seeds or plants, said chelating composition comprising a modified iminodisuccinic acid, or a salt thereof, having one or more of the following formulas:

(a)

$$\begin{array}{ccc} & & & & & \\ & & & & & \\ & & & & \\ X\text{-O-OC-C}\underline{\text{-[-]N[-]-}}\text{-C-CO-O-X} \\ & & & & \\ & & & \\ &$$

(b)

(c)

(d)

$$\begin{array}{c} & \text{H} \\ \text{X-O-OC-C-\underline{[-]N[-]-}C-CO-O-X} \\ / & \backslash \\ \text{RC}_{n}\text{NOC-C} & \text{C-CONC}_{n}\text{R} \end{array}$$

(e)

where X may be H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal;

where n may be 1 to 10; and

where R may be a Lewis base capable of donating a nonbonded pair of electrons.

- 4. (Canceled).
- 5. (Canceled).
- 6. (Canceled).
- 7. (Canceled).
- 8. (Canceled).

- 9. (Canceled).
- 10. (Canceled).
- 11. (Canceled).
- 12. (Currently Amended) A compound used as a fertilizer additive comprising at least one poly functional substitution on iminodisuccinic acid having the following formula:

$$R$$
 $C_n$ 

X-O-OC-C-[-]N[-]-C-CO-O-X

/

 $RC_n$ NOC-C

 $C$ -CONC $_n$ R

where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal; n is 1 to 10, and R is a Lewis base capable of donating a nonbonded pair of electrons, wherein said compound is synthesized by a synthesis comprising the steps of:

- (a) adding an acid anhydride or lactone to a first polyfunctional amine, and allowing same to react to form a N-polyfunctional acid common name amide; and
- (b) adding water, Me(OH), and a second polyfunctional amine to said N-polyfunctional acid common name amide and allowing same to react to form an imino di N-polyfunctional acid common name amide.
- 13. (Currently Amended) A compound used as a chelating agent in a concentration of 1/10<sup>a</sup> to 1 part, where a is less then 10, or 1.0 x 10<sup>-9</sup> Molar to 3Molar, wherein said compound

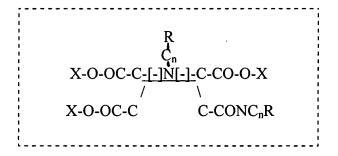
comprises at least one poly functional substitution on iminodisuccinic acid having the following formula:

where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal; n is 1 to 10, and R is a Lewis base capable of donating a nonbonded pair of electrons, and wherein said compound is synthesized by a synthesis comprising the steps of:

- (a) adding an acid anhydride or lactone to a first polyfunctional amine, and allowing same to react to form a N-polyfunctional acid common name amide; and
- (b) adding water, Me(OH), and a second polyfunctional amine to said N-polyfunctional acid common name amide and allowing same to react to form an imino di N- polyfunctional acid common name amide.
- 14. (Currently Amended) A compound used for application to soils, seed, or plants, wherein said compound comprises at least one poly functional substitution on iminodisuccinic acid having the following formula:

where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal; n is 1 to 10, and R is a Lewis base capable of donating a nonbonded pair of electrons, and wherein said compound is synthesized by a synthesis comprising the steps of:

- (a) adding an acid anhydride or lactone to a first polyfunctional amine, and allowing same to react to form a N-polyfunctional acid common name amide; and
- (b) adding water, Me(OH), and a second polyfunctional amine to said N-polyfunctional acid common name amide and allowing same to react to form an imino di N-polyfunctional acid common name amide.
- 15. (Canceled).
- 16. (Currently Amended) A compound used as a fertilzer additive comprising at least one poly functional substitution on iminodisuccinic acid having the following formula:



where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal salts, n is 1 to 10, R is a lewis base capable of donating a

nonbonded pair of electrons, and Me is selected from the alkali metals, and wherein the synthesis of said compound comprises the steps of:

- (a) adding an acid anhydride or lactone to a first polyfunctional amine, and allowing same to react to form a N- polyfunctional acid common name amide; and
- (b) adding to said N- polyfunctional acid common name amide, water, a second polyfunctional amine, an acid anhydride or lactone, a Me (OH), and allowing same to react to form said compound.
- 17. (Currently Amended) A compound used as a chelating agent in a concentration of  $1/10^a$  to 1 part, where a is less then 10, or 1.0 x  $10^{-9}$ Molar to 3Molar, said compound comprising at least one poly functional substitution on iminodisuccinic acid having the following formula:

where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal salts, n is.1 to 10, R is a lewis base capable of donating a nonbonded pair of electrons, and Me is selected from the alkali metals, wherein the synthesis of said compound comprises the steps of:

(a) adding an acid anhydride or lactone to a first polyfunctional amine, and allowing same to react to form a N- polyfunctional acid common name amide; and

- (b) adding to said N- polyfunctional acid common name amide, water, a second polyfunctional amine, an acid anhydride or lactone, a Me (OH), and allowing same to react to form said compound.
- 18. (Currently Amended) A compound used for application to soils, seed, or plants, said compound comprising at least one poly functional substitution on iminodisuccinic acid having the following formula:

where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal salts, n is.1 to 10, R is a lewis base capable of donating a nonbonded pair of electrons, and Me is selected from the alkali metals, wherein the synthesis of said compound comprises the steps of:

- (a) adding an acid anhydride or lactone to a first polyfunctional amine, and allowing same to react to form a N- polyfunctional acid common name amide; and
- (b) adding to said N- polyfunctional acid common name amide, water, a second polyfunctional amine, an acid anhydride or lactone, a Me (OH), and allowing same to react to form said compound.
- 19. (Canceled).

20. (Currently Amended) A fertilizer additive comprising at least one poly functional substitution on iminodisuccinic acid having the following formula:

where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal salts;, where n is 1 to 10; where R is a Lewis base capable of donating a nonbonded pair of electrons, wherein the synthesis of said fertilizer additive comprises the steps of:

adding maleic anhydride or malic acid to Me (OH) + polyfunctional amine + water, and allowing same to react to form the N, N-disuccinicamino(:functional group).

21. (Currently Amended) A chelating agent in a concentration of 1/10<sup>a</sup> to 1 part, where a is less than 10, or, or 1.0 x 10<sup>-9</sup>Molar to 3 Molar, wherein said chelating agent comprises at least one poly functional substitution on iminodisuccinic acid having the following formula:

where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal salts; where n is 1 to 10; where R is a Lewis base capable of donating a nonbonded pair of electrons, and wherein the synthesis of said chelating agent comprises the steps of : adding maleic anhydride or malic acid to Me (OH) + polyfunctional amine + water, and allowing same to react to form the N, N-disuccinicamino(:functional group).

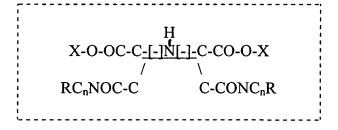
22. (Currently Amended) A compound used for application to soils, seed, or plants comprising at least one poly functional substitution on iminodisuccinic acid having the following formula:

where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal salts;, where n is 1 to 10; where R is a Lewis base capable of donating a nonbonded pair of electrons, wherein the synthesis of said compound comprises the steps of: adding maleic anhydride or malic acid to Me (OH) + polyfunctional amine + water, and allowing same to react to form the N, N-disuccinicamino(:functional group).

- 23. (Canceled).
- 24. (Currently Amended) A fertilizer additive comprising at least one poly functional substitution on iminodisuccinic acid having the following formula:

where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal salts; where n is 1 to 10, where R is a Lewis base capable of donating a nonbonded pair of electrons; wherein the synthesis of said fertilizer additive comprises the steps of:

- (a) adding acid anhydride or lactone to a first polyfunctional amine and allowing same to react to form a N- polyfunctional acid common name amide; and
- (b) adding to said N- polyfunctional acid common name amide, water + ammonia + Me(OH), and allowing same to react to form an N,N- amino polyfunctional acid common name amide.
- 25. (Currently Amended) A chelating agent in a concentration of 1/10<sup>a</sup> to 1 part, where a is less then 10, or 1.0 x 10<sup>-9</sup> Molar to 3 Molar, said chelating agent comprising at least one poly functional substitution on iminodisuccinic acid having the following formula:



Art Unit 1711

where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal salts; where n is 1 to 10, where R is a Lewis base capable of donating a nonbonded pair of electrons; and wherein the synthesis of said chelating agent comprises the steps of:

- (a) adding acid anhydride or lactone to a first polyfunctional amine and allowing same to react to form a N- polyfunctional acid common name amide; and
- (b) adding to said N- polyfunctional acid common name amide, water + ammonia + Me(OH), and allowing same to react to form an N,N- amino polyfunctional acid common name amide.
- 26. (Currently Amended) A compound used for application to soils, seed, or plants comprising at least one poly functional substitution on iminodisuccinic acid having the following formula:

where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal salts; where n is 1 to 10, where R is a Lewis base capable of donating a nonbonded pair of electrons; and wherein the synthesis of said compound comprises the steps of: (a) adding acid anhydride or lactone to a first polyfunctional amine and allowing same to

react to form a N- polyfunctional acid common name amide; and (b) adding to said N-polyfunctional acid common name amide, water + ammonia + Me(OH), and allowing same to react to form an N,N- amino polyfunctional acid common name amide.

- 27. (Canceled).
- 28. (Currently Amended) A fertilizer additive comprising at least one poly functional substitution on iminodisuccinic acid having the following formula:

where X may be H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal; where n may be 1 to 10; where R may be a lewis base capable of donating a nonbonded pair of electrons; wherein the synthesis of said fertilizer additive comprises the steps of:

- (a) adding an acid anhydride or lactone to a first polyfunctional amine and allowing same to react to form an N- polyfunctional acid common name amide;
- (b) adding to said N- polyfunctional acid common name amide, water, ammonia + maleic anhydride or maleic acid (salt) and allowing same to react to form said fertilizer additive.
- 29. (Currently Amended) A chelating agent[s] in a concentration[s] of 1/10<sup>a</sup> to 1 part, where a is less then 10, or 1.0 x 10<sup>-9</sup> Molar to 3 Molar, said chelating agent comprising at least one poly functional substitution on iminodisuccinic acid having the following formula:

**PATENT** 

U.S. Serial No. 10/672,647 Attorney Docket No. LIDO:003D1 Art Unit 1711

where X may be H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal; where n may be 1 to 10; where R may be a lewis base capable of donating a nonbonded pair of electrons; wherein the synthesis of said chelating agent comprises the steps of:

- (a) adding an acid anhydride or lactone to a first polyfunctional amine and allowing same to react to form an N- polyfunctional acid common name amide;
- (b) adding to said N- polyfunctional acid common name amide, water, ammonia + maleic anhydride or maleic acid (salt) and allowing same to react to form said chelating agent.
- 30. (Currently Amended) A compound used for application to soils, seed, or plants, said compound comprising at least one poly functional substitution on iminodisuccinic acid having the following formula:

where X may be H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal; where n may be 1 to 10; where R may be a lewis base capable of donating a nonbonded pair of electrons; wherein the synthesis of said compound comprises the steps of:

- (a) adding an acid anhydride or lactone to a first polyfunctional amine and allowing same to react to form an N- polyfunctional acid common name amide;
- (b) adding to said N- polyfunctional acid common name amide, water, ammonia + maleic anhydride or maleic acid (salt) and allowing same to react to form said compound.
- 31. (Canceled).
- 32. (Currently Amended) A fertilizer additive comprising iminodisuccinic acid having the following formula:

where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal salt.

- 33. (Canceled).
- 34. (Currently Amended) An iminodisuccinic acid used for application to soils, seed, or plants having the following formula:

where X is H, alkali, alkaline earth, ammonium-substituted radical, ammonium or transition metal salt.

35. Canceled.